

**AMENDMENTS TO THE CLAIMS:**

**Please amend the claims as follows. Please cancel claims 1, 5 and 7 without prejudice or disclaimer. Please withdraw claim 25 from Examination.**

1. (Canceled.)
  
2. (Previously Presented) A fuel tank structure, comprising:  
a lower member including a plurality of bottom portions each constituting a portion of  
a plane, including a single bottom portion constituting a lowest planar position in the lower  
member; and  
a display portion of a working position for locating a waste fuel hole, the display  
portion being provided within a lowest outer surface of the single bottom portion constituting  
the lowest planar position of the fuel tank in correspondence with a fuel remaining portion,  
wherein the display portion comprises a bead portion formed by projecting a  
predetermined amount of the bead portion to an inner side of the fuel tank, wherein the bead  
portion is visible from an outer side of the fuel tank,  
wherein an area surrounded by said bead portion is configured to be bored by a drill so  
that fuel in said fuel remaining portion of said fuel tank is drained out, and  
The fuel tank structure according to Claim 1,  
wherein the display portion is disposed immediately below and apart from a chamber module including a fuel pump arranged on the inside of the fuel tank.

6. (Previously Presented) The fuel tank structure according to Claim 2,  
wherein the bead portion includes a plurality of non-continuous bead portions.

7. (Canceled.)

8. (Previously Presented) The fuel tank structure according to Claim 2,  
wherein the bead portion includes a plurality of the bead portions and cut portions formed  
among the respective bead portions.

Claims 9-16 (Canceled).

17. (Currently Amended) The fuel tank structure according to claim [[1]]2, further  
comprising:

another display portion of another working position for locating another waste fuel  
hole, the another display portion being provided at another bottom outer surface of another  
bottom portion of the plurality of the bottom portions of the fuel tank in correspondence with  
another fuel remaining portion.

18. (Previously Presented) The fuel tank structure according to Claim 17, wherein  
the another display portion is disposed below a chamber module arranged on the inside of the  
saddle type fuel tank and surrounds the chamber module.

19. (Previously Presented) The fuel tank structure according to Claim 17, wherein the another display portion comprises another bead portion formed by projecting a predetermined amount of the bead portion to an inner side of the fuel tank.

20. (Previously Presented) The fuel tank structure according to Claim 18, wherein the another display portion comprises another bead portion formed by projecting a predetermined amount of the bead portion to an inner side of the fuel tank.

21. (Currently Amended) The fuel tank structure according to claim [[1]]2, wherein another bead portion comprises a series of non-continuous bead portions.

22. (Previously Presented) The fuel tank structure according to claim 19, wherein the another bead portion comprises a series of non-continuous bead portions.

23. (Currently Amended) The fuel tank structure according to Claim [[1]]2, wherein said display portion comprises a plurality of arcuate bead portions that are arranged in a circular direction.

24. (Canceled.)

25. (Withdrawn.) A method of draining fuel from a fuel tank, said method comprises:  
forming a plurality of bottom surfaces on a fuel tank, one bottom portion of said

plurality of bottom portions constituting a lowest planar position of the fuel tank;  
forming a display portion visible from an outer side of the fuel tank on said lowest  
planar position of the fuel tank, the display portion comprises projecting a bead portion  
toward an inner side of the fuel tank by a predetermined amount and corresponds to a fuel  
remaining portion of the fuel tank;

determining the location of the fuel remaining portion of the fuel tank based on  
observing the display portion from the outer side of the fuel tank;  
puncturing an opening the fuel tank in an area surrounded by said bead portion; and  
draining fuel in the fuel remaining portion of the fuel tank through the opening.

26. (Currently Amended) A fuel tank structure comprising:  
a display portion of a working position for locating a waste fuel hole provided at an  
outer surface of said fuel tank in correspondence with a fuel remaining portion,  
wherein the display portion comprises a bead portion formed by projecting a  
predetermined amount of the bead portion to an inner side of the fuel tank, and  
wherein an area surrounded by said bead portion is configured to be bored by a drill so  
that fuel in said fuel remaining portion of said fuel tank is drained out, and  
wherein the display portion is disposed immediately below and apart from the  
chamber module including a fuel pump arranged on the inside of the fuel tank.